

NEW PRODUCT NEWS

mgt
MEGA TECH
METALWORK

Taegutec Milling Line

expansion

CHASE 8 MILL

90° FACING & SHOULDERING

SQKU Insert Corner R Expansion



ADVANCEeCUTTING
TaeguTec

TaeguTec
Member IMC Group

KEY POINT

TaeguTec's economical shouldering CHASE-8-MILL SQKU corner radius has been expanded.

The CHASE-8-MILL's double-sided, 8-corner insert line – capable of shouldering – is an economical solution that delivers excellent machining performance. To meet more diverse demands, TaeguTec has expanded the corner radius (R) range of the SQKU inserts. A 1.6 mm corner R has been added to the SQKU 07 and SQKU 10 inserts, while both 1.2 mm and 1.6 mm corner R have been introduced for the SQKU 12 insert.

Insert Size	Corner R Size (mm)		
	0.8	1.2	1.6
SQKU 07	●		●
SQKU 10	●		●
SQKU 12	●	●	●

For CHASE-8-MILL product details, please refer to these previously published NPNs.

CHASE8MILL
90° FACING & SHOULDERING

-SQKU 07/12



**NPN
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CHASE8MILL
90° FACING & SHOULDERING

-SQKU 10



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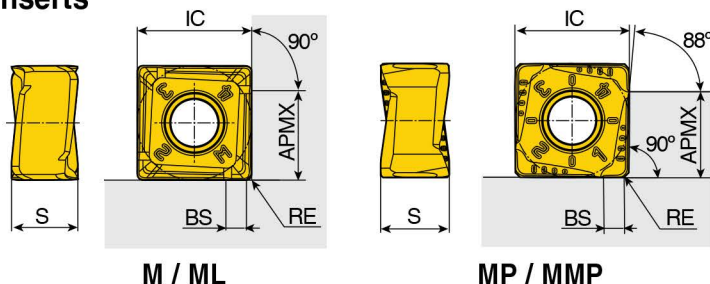


**Video
LINK**



SQK(H)U

Inserts



Size	Dimension (mm)				
	IC	S	APMX	BS	RE
07	7	3.9-4.1	5.0	0.2-0.9	0.8-1.6
10-M	10	5.6-5.8	7.0	0.4-1.1	0.8-1.6
10-MP	10	5.8-6.0	7.0	0.4-1.1	0.8-1.6
10-MMP	10	6.0	6.5	1.1	0.8
12-MP	12.2	7.8-8.0	8.5	0.4-1.1	0.8-1.6
12-MMP	12.2	8.0	8.0	1.1	0.8



Insert	Designation	Recommended machining conditions		Coated										Uncoated	
		ap (mm)	Feed (mm/tooth)	TT9080	TT9030	TT8080	TT8020	TT8525B	TT7080	TT7515	TT6080	TT3535	TT2510	K10	
	SQKU 070308 PNR-M	1.0-4.0	0.20-0.10	●		●		●			●		●		
	070316 PNR-M (new)	1.0-4.0	0.20-0.10	●							●				
	100408 PNR-M	1.5-5.5	0.20-0.10	●		●		●			●		●		
	100416 PNR-M (new)	1.5-5.5	0.20-0.10	●							●				
	SQKU 070308 PNR-ML	1.0-4.0	0.20-0.10	●		●					●	●			
	SQKU 100408 PNR-MP	1.5-5.5	0.20-0.10	●				●			●		●		
	100416 PNR-MP (new)	1.5-5.5	0.20-0.10	●				●			●				
	120608 PNR-MP	2.0-6.5	0.25-0.15	●				●			●		●		
	120612 PNR-MP (new)	2.0-6.5	0.25-0.15	●				●			●				
	120616 PNR-MP (new)	2.0-6.5	0.25-0.15	●				●			●				
	SQHU 100408 PNR-MMP	1.5-5.5	0.25-0.10	●							●				
	120608 PNR-MMP	2.0-6.5	0.25-0.15	●							●				

●: Standard items

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Information

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